Tapmatic® Dual Action Plus #2

Cutting Fluid



FEATURES

- Provides superior extreme pressure lubricity in machining aluminum and its alloys
- Improves surface finish and extends tool life
- Reduces friction and eliminates chip welding
- No chlorinated solvents

APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Finishing
- Grinding
- Milling
- Reaming
- Sawing
- Stamping
- Tapping
- Threading
- Turning

PROPERTIES

Appearance / Physical State	Liquid
Odor	Mild Oily
Melting / Freezing Point	Not established
Boiling Point / Range	~195°C (383°F)
Vapor Pressure	< 0.05 mm Hg @ 20°C
Partition Coefficient	> 1
Percent volatile	70 - 75 %
Flammability	Lower: 0.6% Upper 7%
Propellant	N/A
VOC Content	0 % per State and Federal Consumer Product Regulations
Color	Amber
Flash Point	> 165.2°F (> 74.0°C) Tag Closed Cup
Density	Not available
Evaporation Rate	< 0.1 BuAc
Vapor density	> 1 (air = 1)
Auto-Ignition Temperature	> 442.4°F (> 228°C)
Viscosity	Not established
Specific Gravity	0.83 - 0.85 (water = 1)
Temperature Range	Not available
4-Ball Weld Load	Not available

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN RECIRCULATING SYSTEMS

HANDLING

Observed good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

STORAGE

Store in original tightly closed container. Store away from incompatible materials.

DISPOSAL

Dispose of in accordance with local regulations. Empty containers or liner may retain some product residues. This material and its container must be disposed of in a safe manner

AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case
US	Canada			
40220	C40220	16 fl oz / 473 mL	bottle	12
40230		1 gal / 3.78 L	bottle	4

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