

# Mike-O-Cut 87

## Features & Benefits

- Will Not Stain Soft Metals Such as Aluminum
- Rapid Heat Dissipation
- Reduces Torque
- Improves Surface Finish & Size
- Thick, Honey-Like Consistency
- Extends Tap and Drill Life
- No Chlorinated Solvents as per 40 CFR 261 Subpart D

## PRODUCT DESCRIPTION

**Mike-O-Cut 87** extreme-duty, high-performance tapping and drilling fluid formulated to improve threading accuracy, increase productivity and extend tool life.

## TYPICAL ANALYSIS

APPEARANCE: ..... Light Amber  
 VISCOSITY @ 100° ..... >900 SUS  
 SPECIFIC GRAVITY: ..... 1.108  
 ODOR: ..... Mild Pleasant  
 FLASH POINT (PMCC): ..... 415° F  
 % PETROLEUM DISTILLATE ..... None



## APPLICATION

Recommended for tapping and drilling stainless steel, carbon steel, inconel, monel, hastelloy, titanium, aluminum and other alloys and exotics. Apply directly to the tool/interface.

## NOTES

- This product is not water soluble and should not be mixed with water soluble oils or synthetic coolants.
- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended

## PACKAGING

- |           |                  |
|-----------|------------------|
| D-1330-04 | 4 OZ. (24/Case)  |
| D-1332-16 | 16 OZ. (12/Case) |
| D-1333-14 | 1 Gal (4/Case)   |
| D-1334-05 | 5 Gal Pail       |
| D-1335-55 | 55 Gal Drum      |



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