



CUTMAX T 321

Data Sheet

NEAT OIL FOR DEEP DRILLING - CHLORINATED ADDITIVES FREE

CUTMAX T 321 is an amber yellow coloured neat oil particularly indicated for ferrous alloys drilling by gun drill or BTA system.

CUTMAX T 321 is a highly refined mineral oil based fluid, free from chlorinated additives, and it is therefore amongst the newest products with concern to ecological and environmental matters.

Main Features

- ✓ LOW VISCOSITY TO EASE THE RELEASE OF THE CHIPS
- ✓ ABSENCE OF FOAM EVEN AT HIGH EXERCISE PRESSURE

CHEMICAL-PHYSICAL CHARACTERISTICS

Appearance	Limpid liquid
Colour	Amber
Specific gravity @15.5°C	0.90÷0.91
Viscosity @40°C	10÷14 mm ² /sec. (2°E)
Flash point (Open cup)	140°C min.

TRANSPORT & SAFETY

CUTMAX T 321 does not contain toxicological and/or harmful materials and does not require particular attention during handling, except normal hygienic conditions during contact with industrial products.

STORAGE

CUTMAX T 321 maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C ÷ +40°C for a maximum period of 18 months.

WASTE TREATMENT

CUTMAX T 321 cannot be directly discharged. Follow national or local instructions.

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