



# CINDOLUBE 3415

## Data Sheet

CINDOLUBE 3415 is a chlorine and sulphur-free lubricant product of vanishing type indicated for the stamping of ferrous and non-ferrous materials.

CINDOLUBE 3415 is compatible with esters, HFC and in particular with R 134, R 404 fluids.

CINDOLUBE 3415 performs an excellent finishing of the pieces; it has an high lubricating action which allows operations with aluminium, copper, bronze and medium alloyed steel.

CINDOLUBE 3415 is particularly indicated for the stamping and bending of aluminium fins for air conditioning systems; it is applicable to pieces having a maximum collar of 4 mm.

CINDOLUBE 3415 contains an odourless solvent which evaporates very rapidly and does not leave any residue; this means it is not necessary to clean the worked pieces after shearing operations.

CINDOLUBE 3415 evaporates quickly allowing welding operation immediately after stamping.

### CHEMICAL - PHYSICAL CHARACTERISTICS

Colour	Straw yellow
Specific gravity at 15.5°C	0.76-0.78
Flash point (Closed)	42°C min.

### STORAGE

CINDOLUBE 3415 maintains its chemical-physical and technical characteristics if stored in a sheltered place at temperatures ranging -5°C - + 35°C for a maximum period of 12 months.

### HEALTH & SAFETY

No toxic or carcinogenic, teratogenic or mutagenic known materials are contained in CINDOLUBE 3415 such as nitrosamines, phenols, polychlorinated diphenyl, heavy metals, polinuclear hydrocarbons.

Handle CINDOLUBE 3415 with normal care given to flammable industrial products.

### WASTE TREATMENT

CINDOLUBE 3415 cannot be directly discharged. Follow local or national instructions.

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