



## Honilo 480

High performance neat cutting oil

### Description

Castrol Honilo™ 480 is a chlorinated, low viscosity neat cutting oil, which is sulphur and heavy metal free.

### Application

Honilo 480 has been designed for honing and superfinishing of ferrous and non-ferrous materials. It can also be used for grinding applications, drilling and general machining of aluminium and yellow metals.

	Cast Iron	Low-medium alloyed steel	High alloyed steel / nickel-chromium alloys	Titanium alloys	Aluminium alloys	Yellow metals
Honing/ Superfinishing	•	•	•		•	•
Grinding	•	•	•		•	•
Drilling					•	•
Broaching/Gear manufacturing						
General machining					•	•

### Advantages

- Excellent flushing and lubrication properties extend honing stone life and enables high surface finish and dimensional accuracy
- Low viscosity and excellent wetting properties reduces drag out and results in lower product usage
- Good filtering characteristics and high oxidation stability increase product lifetime
- Low odour, light colour and low mist result in operator acceptability

## Typical Characteristics

Properties	Standard	Unit	Data
Appearance	Visual		Yellow
Viscosity @ 40°C	DIN 51562	mm <sup>2</sup> /s	4,5
Density @ 15°C	DIN 51757 ASTM D 1298	kg/m <sup>3</sup>	830
Flashpoint COC	ISO 2592	°C	> 125
Copper corrosion	ISO 2160 ASTM D 130	3 hr at 100°C	1b

## Additional Information

	ester	active sulphur	inactive sulphur	phosphorous	calcium	chlorine	zinc
Additives	+	-	-	-	-	+	-

## Storage

To avoid product deterioration, keep the container/drum tightly sealed always. Prevent any frost and water ingress. Store it in a cool and dry place away from direct sunlight. It is preferable to store the product indoors always. For more details, please refer the product safety data sheet.

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